



Certificate  
of  
Analysis

Product #

10-400  
Series

Premier Finishes, Inc.

## Enviro-Tech Low VOC Direct to Metal Series

### PHYSICAL CHARACTERISTICS

Weight per gallon:	8.62 – 10.36
% Solids by weight:	36.01 – 50.01
% Solids by volume:	31.29 – 37.27
PH:	8.3 – 9.5
Viscosity - Krebs:	80 – 115 KU
Flash Point (closed cup):	>200F
Spread Rate:	300 - 598 sq. ft. @ 1 mil
Material VOC:	0.43 - 0.67 lb. / gal.
Coatings VOC (-water):	1.02 – 1.65 lb. / gal.
Gloss:	20-95

### Application Specifications

**Method:** Mix thoroughly before and during use. Application temperature above 50F and below 120F. Do not apply at temperatures below 50F. Excessive film thickness will retard dry times and create a recoat window issue. Adequate air movement in drying area will reduce dry times. To touch: 20-30 min. Recoat: 1 hr. To handle: 1-2 hrs. Outdoor placement: 24 hrs. Product can be applied by conventional airless or assisted-airless spray, brush or roller.

Surface Preparation: Must be clean and free of all surface contamination such as oil, rust, dirt, and particulate matter. Surface iron phosphate pretreatment and 10-400 Series Primer is recommended for best adhesion and performance.

**Reduction:** Water up to 5% if necessary.

**Clean up:** Warm soapy water.

### Special Notes

**Please read the SDS before using this product.**

**Shelf life:** Six months – please rotate stock on a regular basis. Do not freeze. Product will not recover.

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